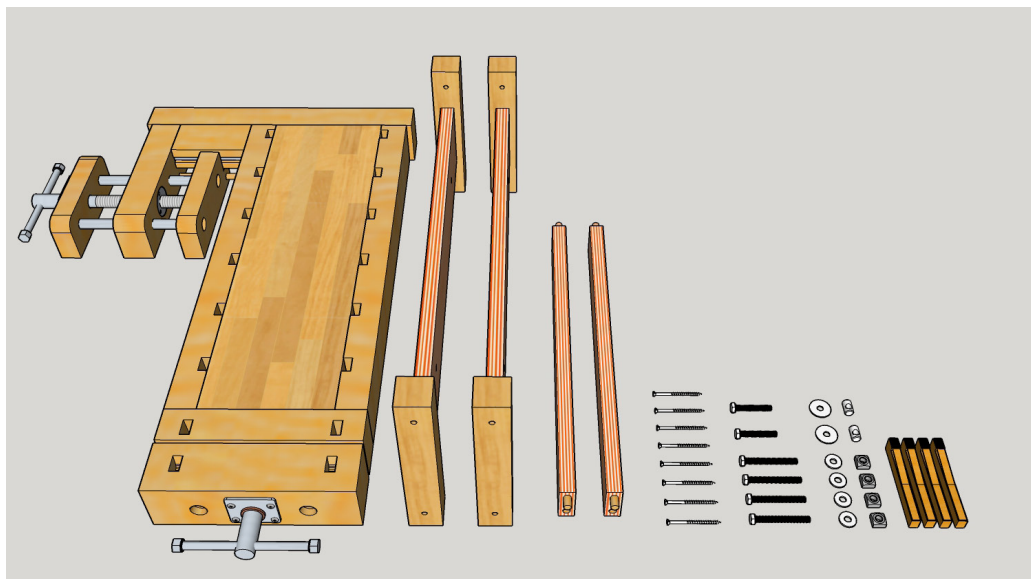
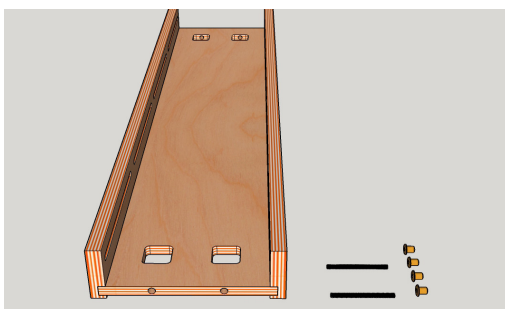


## Assembly instruction: Group technology bench.



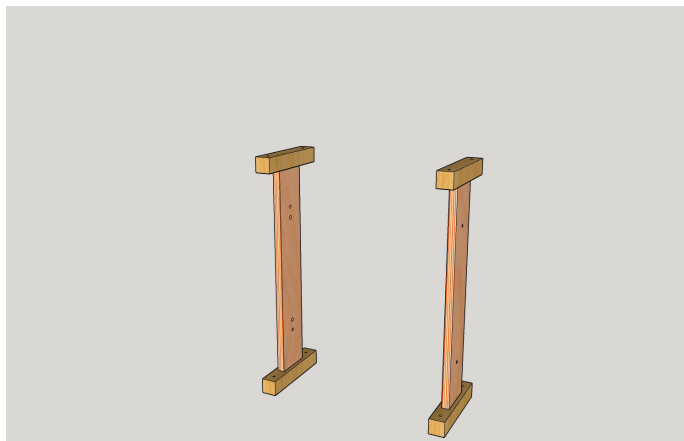
### Parts for the bench:

- 1x bench top
- 2x leg
- 2x beam
- 8x wood screw 6x70 mm
- 4x bolt M8x70 mm
- 2x bolt M8x50 mm
- 4x washer  $\varnothing 8/22$
- 2x washer  $\varnothing 8/30$
- 4x square nut M8
- 2x cross nut M8
- 4x bench dog

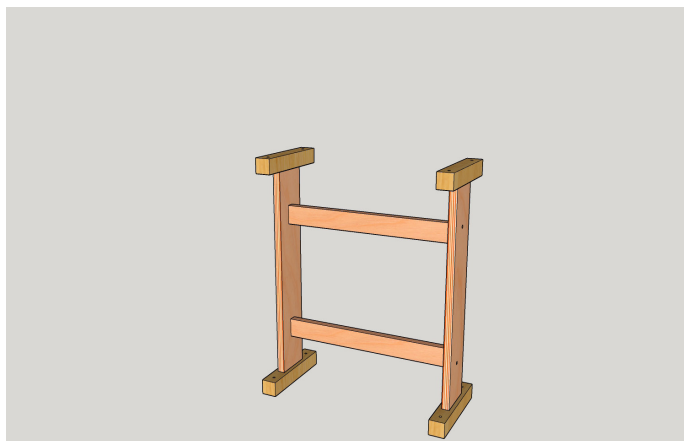


### Parts for the tool well:

- 1x tool well
- 2x threaded rod M6x85 mm
- 4x collar nut M6



Two legs



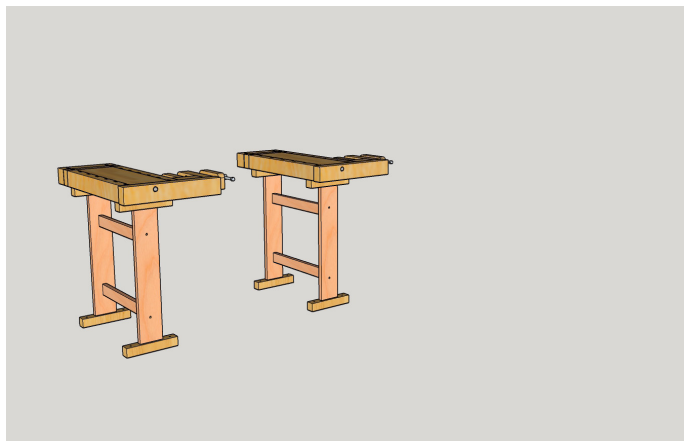
Connect the beams to the legs using:

- Bolt M8x70 mm
- Washer  $\varnothing 8/22$
- Square nut M8

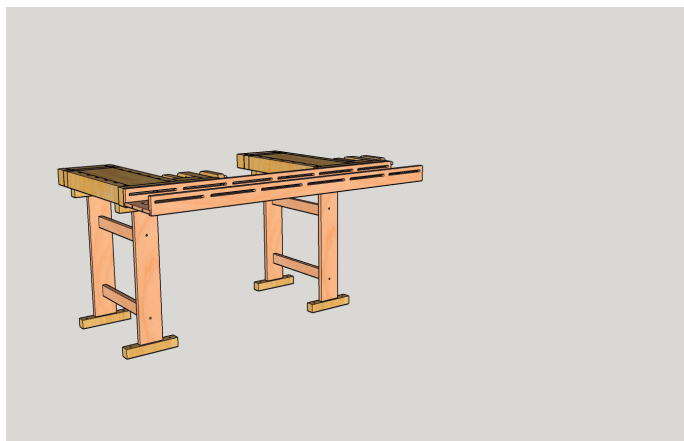


Connect the bench top to the base using:

- Wood screw 6x70 mm

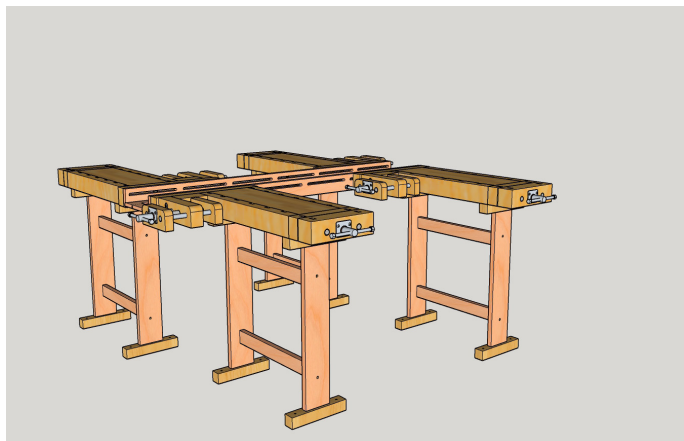


Two benches



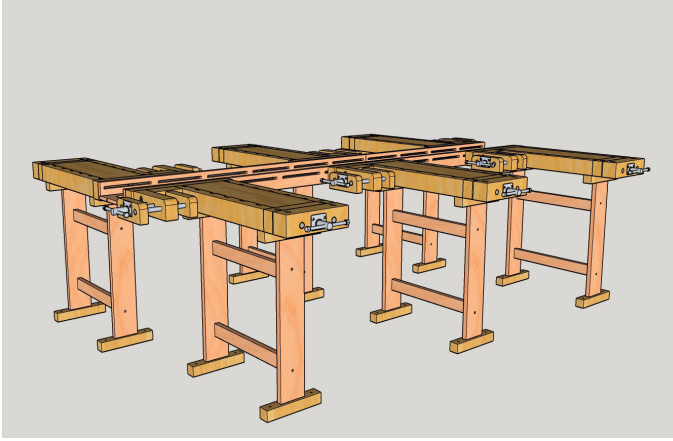
Connect the tool well to the benches using:

- Bolt M8x50 mm
- Washer  $\varnothing 8/30$
- Cross nut M8



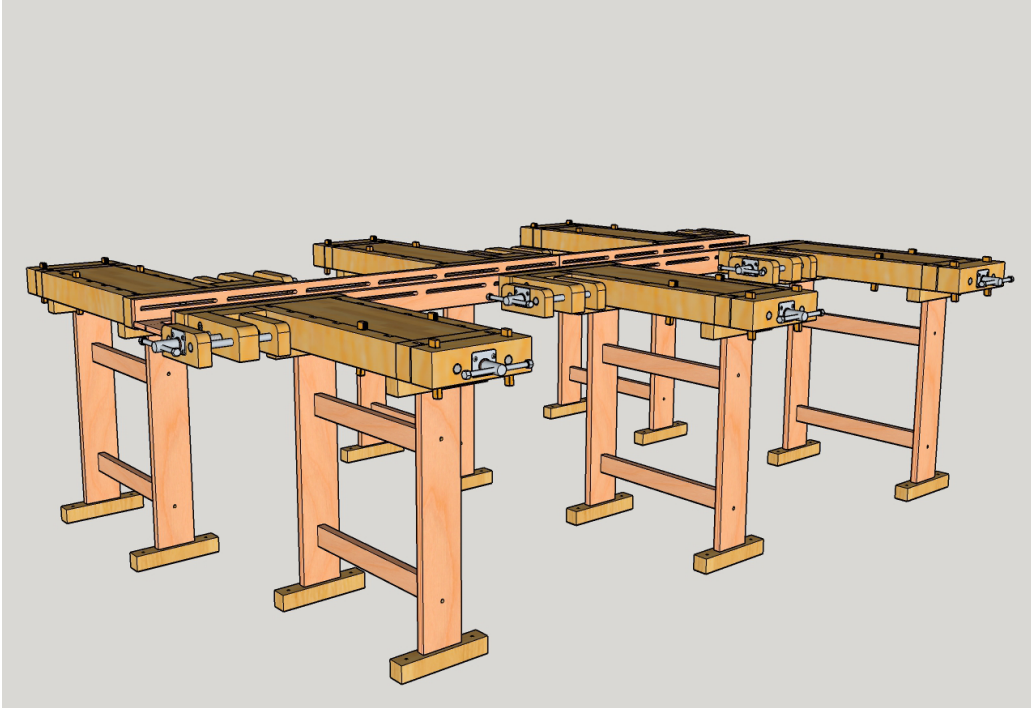
Connect two benches to the tool well on the opposite side using:

- Bolt M8x50 mm
- Washer  $\varnothing 8/30$
- Cross nut M8



Add an extra group to the first connecting the tool wells using:

- threaded rod M6x85
- collar nut M6



Place the group in position and fix it to the floor using wood screw 6x70 mm.  
Insert the bench dogs, and

**You are ready to go!**